

# mihasiglobal.com

# Sunmento Cera EXE / EXL

Extruded products Cutting products

Calcium silicate based ceramic material Certified incombustible products





## Solutions for high level exterior decorative material demands.

Sunmento Cera EXE/EXL are exterior decorative parts made of "calcium silicate based ceramic material" that have been autoclaved under high temperature and pressure conditions. EXE products, recently released in May 2018, have great strength and excellent workability. The major feature of EXM/EXL products is that it can be customized to meet various needs such as taper/groove and radius processing, as well as customizing its size and shape. Mainly, Sunmento exterior products are perfect for face and workpiece material in a wide variety of ways and can be used for exterior on public facilities or commercial buildings that require safety and security.





Length: 3000mm

Certified incombustible products: NM-2607

Length: 3000mm

Sunmento Cera EXL

Customization available for Sunmento Cera EXL

### **Upstairs terrace decoration**

Flower bed frame decoration



a) EXL6512 JPY21,600.- (tax not included) Length 3000mm





b) Custom-made R-shaped products of EXL6512



Design: SEKISUI DESIGN WORKS

### Wall advertising

Ad frame decoration



c) EXL5179 JPY64,900.- (tax not included) Length 3000mm





Nasuya, Sakura location, Design: IROHA SPACE-CREATE, Construction: YOROZU Co.,Ltd.





**Aozora Nursery** 

### **Exterior decoration**

#### Parapet



a) EXL5195 JPY23,600.- (tax not included) Length 3000mm



b) EXL6510 JPY13,500.- (tax not included) Length 3000mm



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Entrance door frame decoration

c) Custom-shaped products of EX series

### Sunmento Cera EXE / EXL

#### Sunmento Cera EXE/EXL Specifications

Usage	[ For Exterior ] Molding, Parting material, Columns					
Makawial	CSC: Calcium silicate based ceramic material					
Material	Certified incombustible products: <exe>NM-2204、<exl>NM-2607</exl></exe>					
Surface finishing	Non-painted product (Sealer is applied before shipping from the factory)					
Lead-time	Made to order product					
Formaldehyde Regulation	Exempt product from formaldehyde regulation. Exempt product from formaldehyde notification.					

#### Main Features of Sunmento Cera EXE/EXL

There is no deterioration, corrosion and insect damage because it is made of mineral-based molded plate.

There is no toxicity because the constituent substances do not contain asbestos.

You can freely cut, carve or drill a hole, among other options.

#### Physical Data of Sunmento Cera EXE (Specific gravity = 1.10)

Certified incombustible products	NM-2204					
Item	Stats	Unit	Measuring method			
Density	1.1 ± 0.1		JI S-A5430			
Bending strength	7.8 or over	Мра	JI S-A1408			
Moisture content	20 or less	%	JIS-A5414			
Water absorption rate	45 or less	%	JIS-A5430			
Moisture dimensional change ratio	0.12 or less	%	JIS-A5430			
Freeze-thaw durability	300 cycles without abnormality		ASTM-C666B method			

#### Physical Data of Sunmento Cera EXL (Specific gravity = 0.85)

Certified incombustible products	NM-2607						
Item	Stats	Unit	Measuring method				
Density	0.85 ± 0.1		JIS-A5430				
Bending strength	4.9 or over	Мра	JIS-A1408				
Moisture content	25 or less	%	JIS-A5414				
Water absorption rate	60 or less	%	JIS-A5430				
Moisture dimensional change ratio	0.2 or less	%	JIS-A5430				
Freeze-thaw durability	300 cycles without abnormality		ASTM-C666B method				

#### Packaging and delivery fees charged separately

To prevent damage during shipping, Sunmento Cera products will require additional packaging and delivery fees. We will provide quotation for shipping or air-shipping costs upon receiving order quantity.

#### Sunmento Cera EXE/EXL Recommended adhesive agent

Epoxy resin adhesive

#### List of tools for Sunmento EXE/EXL

Work process	Tools
Cutting	Chip saw, diamond saw, etc.
Point hole	Concreate core drill, etc.
Seat boring, punching (drilling)	Concrete drill, hole saw, etc.
Polishing (repair)	Grinder, belt sander, sandpaper, etc.
Bolts, screws, etc. (examples)	Anchors for RC and ALC, tapping screws, etc.

<sup>\*</sup>Please wear protective gears such as goggles or dust masks when working.



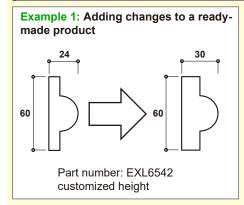
#### [ Customization ] available for Sunmento Cera EXL

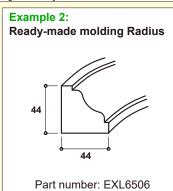
We accept your choice of design, shape and size that are not listed. Before placing a custom order, please review the following check-list for preferred specs.

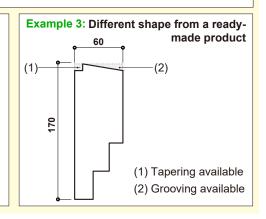
#### **CHECK LIST**

No.	Item	Contents
1	Usage	Parapet border / border (decorative beam) / decorative column / jamb Before placing a custom order, please review the following check-list for preferred specs.
2	Customized Shapes	Add changes to ready-made products (91 Ua d`Y'%) Radium processing on ready-made molding pieces (Example 2) Different shape from ready-made products (91 Ua d`Y'3) (1) Tapering available (2) Grooving available
3	Sizes	Moldings: Height x Depth x Length / Diameter (outer dimension)
4	Material	CSC: Calcium silicate based ceramic material
5	Painting	Delivered as non-painted parts (sealer applied)
6	Order Lots	Orders from 1 piece available
7	Pricings / Lead-time	Prices and delivery times vary depending on the shape and quantity, so we will provide a quotation and lead-time for each order individually.  Depending on the shape, a "blade cost" for processing may be applied separately.
8	Request for technical drawings	Please send us technical drawing with specs and dimensions for each part when ordering to prevent mis-ordering and for minimum lead-time by achieving mutual understanding.
9	Information desk	TEL: +81 (0)48-464-3111 Fax: +81 (0)48-460-1178

#### Sunmento Cera EXL [ Custom Order ] Examples







### Sunmento Cera EXE / EXL

#### Caution on Product Selection & Installation for Sunmento Cera EXE/EXL

Sunmento Cera EXE/EXL(for exterior) shall not be used untreated. Please make sure to coat the material with waterproof paint for exterior finishing. Particularly in cold climates, please coat with waterproof paint that protects from frost damage.

\*Please re-apply coating/paint within the expiration date of the original coat.

\*For places where severe deterioration is expected, apply coating in advance.

Installation can be performed by using a combination of special screws, adhesives, and anchors specifically designed for the jointing surface. Sealer is applied before shipping from the factory, so adhesive agents may be applied directly.

- \*1. When using a sealer, be sure to use a permeable polyurethane resin based or epoxy sealants and. (Do not use the film formation type.)
- \*2. If you are installing it on-site, make sure to check sawdust and dust are not on the jointing surfaces, and make sure to reprocess the sealer.
- \*3. After making sure that sawdust and dust is not collected in the pits or small holes, make sure to apply the sealer and fill it in with epoxy putty and perform repairing, etc.
- \*4. If the products have been stored for a long period of time, be sure to reprocess the sealer before using.

Please apply paint/coating on Sunmento Cera EXE/EXL after applying osmotic sealant.

- \*5. Please follow directions provided by the manufacture of the used paint/coating for appropriate application and methods.
- \*6. Do not paint on Sunmento Cera that has absorbed water or moisture due to rain after installation. Please dry it thoroughly and then apply

In case of major damage, replace with new parts since it can cause water to penetrate.

For repairing small damage, remove dust and dirt from the surface, apply a permeable sealer, and use an epoxy-type putty to repair within 2 days after drying.

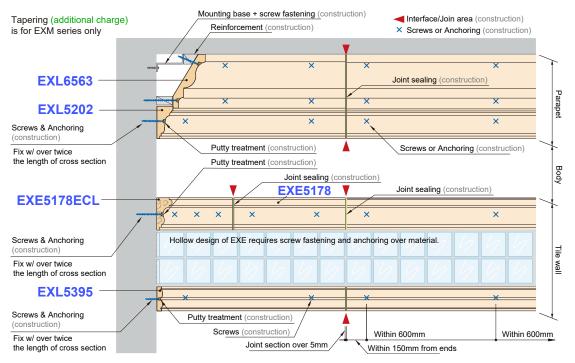
Please apply the epoxy adhesive in dotted pattern with consistent intervals on the bonding surface to the outer wall on the reverse side of the product.

\*7. Since the base material has a tendency to shrink, sealing is recommended for the jointing area.

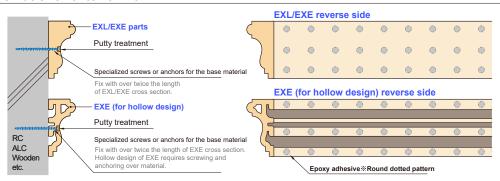
Tapering in advance is recommended to prevent water collection on top and flowing to the back side. (Available only on EXE) Please review the above mentioned "Custom Order Examples" for details before inquiring.

- \*8. When using in cold climates, be sure to provide adequate draining (tapering and grooves). (Available only on EXE)
- \*9. When using the product in cold regions, please refer to the following coating measures and consult with the paint manufacturer for appropriate coating in advance.

#### Referential Detailed drawing (Screws or anchoring examples)



#### Installation schematic for exterior wall



<sup>\*</sup>Above detailed drawing/installation schematic are references.

Before installation, please check the mounting area and consult specialized manufacturers to select appropriate screws or anchors, putty, epoxy adhesive, etc.

## Sunmento Cera EXE / EXL

#### Cold region coating measures (Common to Sunmento Cera EXE/EXL)

#### 1. Environmental Conditions

Avoid painting/coating during rain, snowfall, frosting or strong winds.

Avoid painting under the environment of 5 Celsius or less and above 85RH% humidity (Favorable range is between 15-30°C temperature and 40-75 RH% humidity)

Avoid painting if the object is ph10 or more and moisture content 8% or more.

#### 2. Typical defective phenomenon with coating

Low temperature will slow drying process and increase susceptibility to the adverse effects of moisture, such as dust and condensation. In addition, the viscosity of the paint increases which causes the workability to decline.

With high temperature, drying becomes faster, and with two-component paints, expiration date becomes shorter. If the temperature of the object is 50°C or higher under the sun, you may want to avoid painting as it may cause bubbling. With high humidity, condensation is likely to occur, and if the paint is applied to the dewed surface, it may cause peeling, or if moisture is mixed in the paint, it may cause repelling. In addition, due to the surface temperature drop from the solvent evaporation, moisture in the air may condense on the surface of the coating to cause a whitening phenomenon.

Condensation occurs when the relationship between temperature, humidity, and surface meets dew point conditions, so it is critical to predict condensation by measuring these factors even during coating process.

When rain, snow or frost affect the coating before it is sufficiently dried, the paint may be washed away, crater-like irregularities may appear, or the gloss may be reduced as well as cause whitening.

Strong wind will cause the paint to scatter and contaminate the environment, or dust and sea salt particles will fly and stick to the undried layer, which is not preferable.

#### 3. Selection of primer

If the adhesive viscosity cannot be obtained even with the "Retan I. O. Sealer" currently used, apply "Multi-tile concrete primer EPO" (2-component epoxy resin primer) on-site.

"Multi-tile concrete primer EPO" is an epoxy resin primer containing gray colored pigment and is excellent in adhesion because it impregnates the material and forms a primer coat.

Because drying time for overlay painting requires 23°C for 16 hours or more and within 7 days, when painting in the cold, allow about 3 days of drying time for thorough drying.

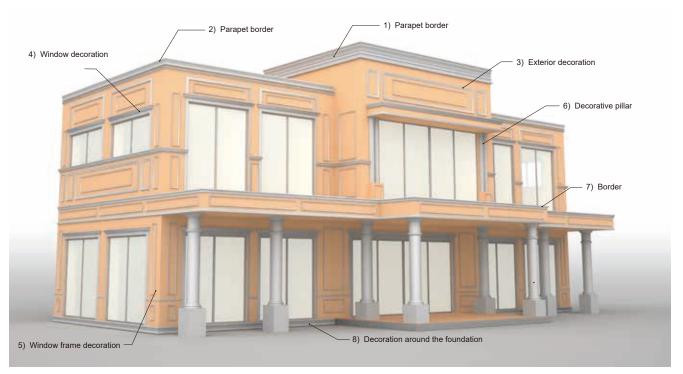
#### 4. Selection of top coat

We recommend solvent paints that are more volatile than water-based paints in cold climates. Our recommendations are the following paints that are fast drying.

Low polluting ceramic modified terpene soluble urethane resin paint ... "Cera M Retan"

Low polluting ceramic modified terpene soluble acrylic silicone resin paint ... "Cera M Silicone II"

#### Example of combination of Sunmento EXL



(1) EXL5179+EXL6514 (2) EXL6520+EXL5185 (3) EXL6520+EXL5185 (4) EXL5219+EXL5254

(5) EXL5254 (6) EXLS300R (7) EXL5178+EXL5177 (8) EXL6520

# Sunmento Cera EXE

Exterior molding Extruded products Packaging and delivery fees charged separately

Non-painted product

Usage	Product Image	Cross section	Sizes DxH (mm)	Length (mm)	Part Number	Material	Net price (tax not included)	Information
Molding		90 5		3000	EXE5177	CSC	JPY <b>23,700</b>	
End part Left	Left lid 10mm	45	90 × 45	120	EXE5177ECL	CSC	JPY <b>7,300</b>	Left end for EXE5177
End part Right	Right lid 10mm	90		120	EXE5177ECR	CSC	JPY <b>7,300.</b> -	Right end for EXE5177
Molding		150		3000	EXE5179	CSC	JPY <b>65,100.</b> -	
End part Left	Left lid 10mm	75	150 × 75	120	EXE5179ECL	CSC	JPY <b>8,800.</b> -	Left end for EXE5179
End part Right	Right lid 10mm	150		120	EXE5179ECR	CSC	JPY <b>8,800.</b> -	Right end for EXE5179
Molding		90 90		3000	EXE5201	CSC	JPY <b>23,700.</b> -	
End part Left	Left lid 10mm	45	90 × 45	120	EXE5201ECL	CSC	JPY <b>7,300.</b> -	
End part Right	Right lid 10mm Front view	90		120	EXE5201ECR	CSC	JPY <b>7,300</b>	
Molding		150		3000	EXE5256	CSC	JPY <b>37,500</b>	
End part Left	Left lid 10mm	150	150 × 40	120	EXE5256ECL	CSC	JPY <b>7,900</b>	Left end for EXE5256
End part Right	Right lid 10mm	150		120	EXE5256ECR	CSC	JPY <b>7,900</b>	Right end for EXE5256
Molding		90 5		3000	EXE6512	csc	JPY <b>21,600.</b> -	
End part Left	Left lid 10mm	45	90 × 45	400	EXE6512ECL	CSC	JPY <b>7,400</b>	Left end for EXE6512
End part Right	Right lid 10mm	90		120	EXE6512ECR	CSC	JPY <b>7,400</b>	Right end for EXE6512

### Certified incombustible products: NM-2204

# Sunmento Cera EXE

Exterior molding Extruded products Packaging and delivery fees charged separately

Non-painted product

Usage	Product Image	Cross section	Sizes DxH (mm)	Length (mm)	Part Number	Material	Net price (tax not included)	Information
Molding		120		3000	EXE5178	CSC	JPY <b>42,000.</b> -	Left end for EXE5178
End part Left	Left lid 10mm	. <u>57</u>	120 × 57	120	EXE5178ECL	CSC	JPY <b>8,100.</b> -	Right end for EXE5178
End part Right	Right lid 10mm	120		120	EXE5178ECR	CSC	JPY <b>8,100.</b> -	
Molding		60	60 × 50	3000	EXE5185	CSC	JPY <b>16,200.</b> -	
Molding		120		3000	EXE5202	CSC	JPY <b>42,000.</b> -	
End part Left	Left lid 10mm	60	120 × 60	120	EXE5202ECL	CSC	JPY <b>8,100.</b> -	Left end for EXE5202
End part Right	Right lid 10mm	120		120	EXE5202ECR	CSC	JPY <b>8,100.</b> -	Right end for EXE5202
Molding		60	60 × 30	3000	EXE5204	CSC	JPY <b>13,500.</b> -	
Molding		120		3000	EXE5219	CSC	JPY <b>56,100.</b> -	
End part Left	Left lid 10mm	90	120 × 90	120	EXE5219ECL	CSC	JPY <b>9,300.</b> -	Left end for EXE5219
End part Right	Right lid 10mm Front view	120		120	EXE5219ECR	CSC	JPY <b>9,300.</b> -	Right end for EXE5219
Molding		75	75 × 30	3000	EXE5292	CSC	JPY <b>16,200.</b> -	
Molding		90	90 × 20	3000	EXE5395	CSC	JPY <b>13,500.</b> -	
Molding		150	150 × 23	3000	EXE5538	CSC	JPY <b>21,300.</b> -	
Molding		44	44 × 44	3000	EXE6506	CSC	JPY <b>11,700.</b> -	
Molding		60	60 × 30	3000	EXE6508	CSC	JPY <b>13,200.</b> -	
Molding		65	65 × 28	3000	EXE6510	CSC	JPY <b>13,500.</b> -	

# Sunmento Cera EXE

Exterior molding Extruded products Packaging and delivery fees charged separately

Non-painted product

Usage	Product Image	Cross section	Sizes DxH (mm)	Length (mm)	Part Number	Material	Net price (tax not included)	Information
Molding	P	70 60		3000	EXE6511	csc	JPY <b>22,500</b>	
End part Left	Left lid 10mm	60	70 × 60	120	EXE6511ECL	CSC	JPY <b>7,000.</b> -	Left end for EXE6511
End part Right	Right lid 10mm	70		120	EXE6511ECR	csc	JPY <b>7,000.</b> -	Right end for EXE6511
Molding		120	120 × 40	3000	EXE6514	csc	JPY <b>26,100.</b> -	
Molding		120	120 × 60	3000	EXE6515	csc	JPY <b>38,400.</b> -	
Molding		150		3000	EXE6516	csc	JPY <b>24,300.</b> -	
End part Left	Left lid 10mm	30 	150 × 30	120	EXE6516ECL	csc	JPY <b>7,800</b>	Left end for EXE6516
End part Right	Right lid 10mm	150			EXE6516ECR	csc	JPY <b>7,800.</b> -	Right end for EXE6516
Molding		200		3000	EXE6520	csc	JPY <b>77,100.</b> -	
End part Left	Left lid 10mm	200	200 × 60	120	EXE6520ECL	csc	JPY <b>8,400</b>	Left end for EXE6520
End part Right	Right lid 10mm				EXE6520ECR	csc	JPY <b>8,400</b>	Right end for EXE6520
Molding		60	60 × 15	3000	EXE6540	csc	JPY <b>8,100.</b> -	
Molding		60	60 × 24	3000	EXE6541	csc	JPY <b>12,000</b>	
Molding		60	60 × 24	3000	EXE6542	csc	JPY <b>10,200</b>	
Molding		150		3000	EXE6545	csc	JPY <b>24,300.</b> -	
End part Left	Left lid 10mm	30	150 × 30	120	EXE6545ECL	CSC	JPY <b>7,000.</b> -	Left end for EXE6545
End part Right	Right lid 10mm	150		120	EXE6545ECR	csc	JPY <b>7,000</b>	Right end for EXE6545

# Sunmento Cera EXL

Exterior molding Cutting products Packaging and delivery fees charged separately Non-painted product Length 3000mm

Product Image	Cross section	Sizes DxH (mm)	Length (mm)	Part Number	Material	Net price (tax not included)	Information
	60	60 × 30	3000	EXL5176	csc	JPY <b>13,400.</b> -	
	90	90 × 45	3000	EXL5177	csc	JPY <b>23,600.</b> -	
EXL5176	120	120 × 57	3000	EXL5178	csc	JPY <b>42,000</b>	
	150	150 × 75	3000	EXL5179	csc	JPY <b>64,900.</b> -	
	85	85 × 45	3000	EXL5182	CSC	JPY <b>20,700.</b> -	
	60	60 × 50	3000	EXL5185	CSC	JPY <b>16,200</b>	
	50	50 × 30	3000	EXL5189	csc	JPY <b>11,400.</b> -	
	90	90 × 45	3000	EXL5195	CSC	JPY <b>23,600</b>	
		60 × 30	3000	EXL5199	csc	JPY <b>13,400.</b> -	
	H	90 × 45	3000	EXL5201	CSC	JPY <b>23,600</b>	
EXL5199		120 × 60	3000	EXL5202	csc	JPY <b>42,000.</b> -	
	60	60 × 30	3000	EXL5204	csc	JPY <b>13,500</b>	
	70 45	70 × 45	3000	EXL5217	CSC	JPY <b>16,500</b>	
	90	90 × 60	3000	EXL5218	CSC	JPY <b>29,600</b>	
EXL5219	120	120 × 90	3000	EXL5219	CSC	JPY <b>56,100.</b> -	

Certified incombustible products: NM-2607

Exterior molding Cutting products Packaging and delivery fees charged separately

Non-painted product

Product Image	Cross section	Sizes DxH (mm)	Length (mm)	Part Number	Material	Net price (tax not included)	Information
	120	120 × 30	3000	EXL5252	CSC	JPY <b>19,900.</b> -	
	90	90 × 30	3000	EXL5254	CSC	JPY <b>14,800.</b> -	
EXL5254	150	150 × 45	3000	EXL5256	csc	JPY <b>37,400.</b> -	
	75	75 × 30	3000	EXL5292	CSC	JPY <b>16,200.</b> -	
	25	25 × 15	3000	EXL5346	CSC	JPY <b>4,800.</b> -	
	80	80 × 40	3000	EXL5370	csc	JPY <b>19,100</b>	
	90	90 × 30	3000	EXL5377	CSC	JPY <b>14,800</b>	
	60	60 × 20	3000	EXL5392	CSC	JPY <b>9,000.</b> -	
	90	90 × 20	3000	EXL5395	CSC	JPY <b>13,500.</b> -	
	160	160 × 140	3000	EXL5466	csc	JPY <b>44,400.</b> -	
	150	150 × 23	3000	EXL5538	csc	JPY <b>21,300</b>	
	42	42 × 42	3000	EXL6505	CSC	JPY <b>10,300.</b> -	
	44	44 × 44	3000	EXL6506	CSC	JPY <b>11,700</b>	

# Sunmento Cera EXL

Certified incombustible products: NM-2607

Exterior molding Cutting products Packaging and delivery fees charged separately Non-painted product Length 3000mm

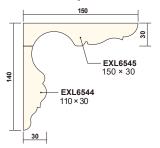
Product Image	Cross section	Sizes DxH (mm)		Part Number	Material	Net price (tax not included)	Information
	60	60 × 30	3000	EXL6507	csc	JPY <b>13,400</b>	
	60	60 × 30	3000	EXL6508	CSC	JPY <b>13,200</b>	
	60	60 × 60	3000	EXL6509	csc	JPY <b>22,100</b>	
	65	65 × 28	3000	EXL6510	csc	JPY <b>13,500.</b> -	
	70 60	70 × 60	3000	EXL6511	CSC	JPY <b>22,500.</b> -	
	90	90 × 45	3000	EXL6512	csc	JPY <b>21,600.</b> -	
	100	100 × 60	3000	EXL6513	CSC	JPY <b>32,100.</b> -	
	120	120 × 40	3000	EXL6514	CSC	JPY <b>26,100</b>	
	120	120 × 60	3000	EXL6515	CSC	JPY <b>38,400</b>	
	150	150 × 30	3000	EXL6516	csc	JPY <b>24,300</b>	
	150	150 × 70	3000	EXL6517	csc	JPY <b>67,500</b>	
	155	155 × 65	3000	EXL6518	csc	JPY <b>64,900</b>	

Exterior molding Cutting products Packaging and delivery fees charged separately

Non-painted product

Length 3000mm

#### Combination example of EXL6544 and EXL6545





EVI	CEA	A

Product Image	Cross section	Sizes DxH (mm)	Length (mm)	Part Number	Material	Net price (tax not included)	Information
	175	175 × 75	3000	EXL6519	CSC	JPY <b>84,300</b>	
	200	200 × 60	3000	EXL6520	CSC	JPY <b>77,100</b>	
	60	60 × 15	3000	EXL6540	CSC	JPY <b>8,100.</b> -	
	60	60 × 24	3000	EXL6541	CSC	JPY <b>12,000</b>	
	60	60 × 24	3000	EXL6542	CSC	JPY <b>10,200.</b> -	
	90	90 × 45	3000	EXL6543	CSC	JPY <b>21,700.</b> -	
	110	110 × 30	3000	EXL6544	CSC	JPY <b>17,900.</b> -	Available in combination with EXL 6545
	150	150 × 30	3000	EXL6545	csc	JPY <b>24,300</b>	Available in combination with EXL 6544
	55	55 × 55	3000	EXL6550	CSC	JPY <b>15,200</b>	
	60	60 × 100	3000	EXL6551	CSC	JPY <b>26,100</b>	

Certified incombustible products: NM-2607

Exterior molding Cutting products Packaging and delivery fees charged separately Non-painted product Length 3000mm

Product Image	Cross section	Sizes DxH (mm)	Length (mm)	Part Number	Material	Net price (tax not included)	Information
	100	100 × 100	3000	EXL6552	CSC	JPY22,400	
	105	105 × 105	3000	EXL6553	csc	JPY <b>24,300</b>	
	110	110 × 70	3000	EXL6554	CSC	JPY <b>20,200.</b> -	
	110	110 × 110	3000	EXL6555	CSC	JPY <b>23,700.</b> -	
	125	125 × 125	3000	EXL6556	CSC	JPY <b>29,700.</b> -	
	130	130 × 76	3000	EXL6557	CSC	JPY <b>26,100.</b> -	
	150	150 × 100	3000	EXL6558	CSC	JPY <b>28,700.</b> -	
	158	158 × 98	3000	EXL6559	CSC	JPY <b>57,400.</b> -	
	180	180 × 110	3000	EXL6560	CSC	JPY <b>39,000.</b> -	
	180	180 × 160	3000	EXL6561	CSC	JPY <b>69,400</b>	
	184	184 × 100	3000	EXL6562	CSC	JPY <b>44,400</b>	
	200	200 × 120	3000	EXL6563	csc	JPY <b>60,200.</b> -	

#### **Exterior Column**

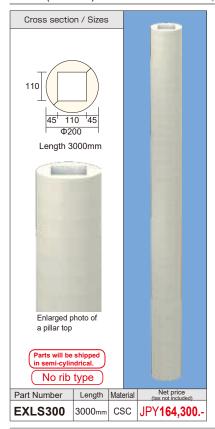
Cutting products Packaging and delivery fees charged separately

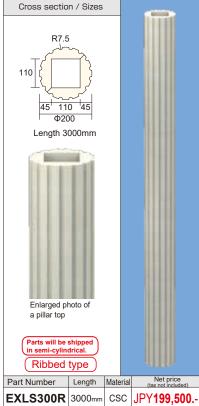
Non-painted product





### Pillars (Column)





#### Example of combining the column capital and pedestal with EXLS300



#### Special order and combo with rib type

Please note that pillar tops and pillar bases are made for flat type pillars.
Pillar tops and pillar bases are able to accept rib

type pillars, but the gaps in the grooves at a connecting part can not be filled.





Pillar tops and pillar bases for Φ200 rib type pillars are available on request.

Please also note that material information is available if required.

# Pedestal







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